

## KALEHAVACILIK SPECIAL PROCESSES LIST

ITEM	PROCESS DESCRIPTION	STANDARD or SPECIFICATION	APPROVED BY	COMMENT
<b>2.0</b>	<b>Primer /Paint/ dry film &amp;marking Processes</b>			<b>NADCAP APPROVAL Cer. No:129714</b>
2.1	Prime & Paint Process General Requirements	MIL-F-18264	Lockheed Martin Aero	Supplier Code:240A
2.2	Primering	LMA-MR003	Lockheed Martin Aero	Supplier Code:240A
2.3	Painting	MIL-PRF-22750	Lockheed Martin Aero	Supplier Code:240A
2.4	Painting	MIL-PRF-85285	Lockheed Martin Aero	Supplier Code:240A
2.5	Fuel tank coating	AMS-C-27725 TYPE I & II	Lockheed Martin Aero	Supplier Code:242A
2.6	Thin Film Ceramic Epoxy Coating	LMA-MR005	Lockheed Martin Aero	Supplier Code:240A
2.7	Abrasion Resistant Teflon Coating	LMA-MR008	Lockheed Martin Aero	Supplier Code:240A
2.11	BMS 10-20 Fuel Tank Coating	BAC 5793	Boeing	Supplier Code:392
2.12	BMS 10-79 Primering	BAC 5882	Boeing	
2.13	Hi-Temperature Polyurethane Primering	BAC 5710 TYPE 51	Boeing	
2.14	BMS 10-86 Abrasion Resistant Teflon Coating	BAC 5710 TYPE 27	Boeing	
2.15	BMS 10-60 Topcoat Painting	BAC 5845	Boeing	
2.16	BMS 10-83 Topcoat Painting	BAC 5755	Boeing	
2.17	BMS 10-11 Primering	BAC 5736	Boeing	
2.18	BMS 10-11 Enamel Painting	BAC 5736	Boeing	
2.19	Sealant Application	BMS 5-45 & BMS 5-95	Boeing	
2.20	Prime & Paint Process General Requirements	80-T-35-9120	Airbus	Supplier Code:TN10003M-451
2.21	Primer	80-T-35-5002	Airbus	Supplier Code:TN10003M-451
2.22	Primer & Paint	A4-52A-Z009-359-000A0000	Alkan	
2.23	primer	A4-52A-Z009-380-000A0000	Alkan	
2.24	Primer & Paint	HPS-170	Heroux-Devtek	
2.27	Dry Film Lubricant	MIL-PRF-46010	Lockheed Martin Aero	Supplier Code: 251
2.28	Dry Film Lubricant	80-T-35-5901	Airbus	Supplier Code:TN10003M-451
2.29	Dry Film Lubricant	MIL-PRF-46010	Heroux-Devtek	
2.31	Marking	2ZZP00008	Lockheed Martin Aero	
2.32	Marking	ABD 0003 & 80-T-35-0132	Airbus	
2.33	Marking	BAC 5307	Boeing	