

KALEHAVACILIK SPECIAL PROCESSES LIST

ITEM	PROCESS DESCRIPTION	STANDARD or SPECIFICATION	APPROVED BY	COMMENT
3.0	Heat Treatment Processes			NADCAP APPROVAL Cer. No:132776
3.2	Hardening and Tempering for Steel	AMS 2759/3	Lockheed Martin Missiles & Lockheed Martin Aero	
3.4	Gas Nitriding Heat Treatment	AMS 2759/6	Lockheed Martin Missiles	
3.5	Stress Relieve for Steel	ASTM B 841	Lockheed Martin Missiles	
3.6	Hydrojen Embrittlement for Steel	ASTM B 850	Lockheed Martin Missiles	
3.7	Solution Heat Treatment and Aging for aluminum alloys	BAC 5602	Boeing	Suplier Code:111
3.8	Stress Relieve for Steel	ST2476	Goodrich	
3.9	Automated Gaseous Nitriding Controlled by Nitriding Potential	AMS 2759/10	Heroux-Devtek	
3.10	Hardening and Tempering for Steel	AMS 2759/3	Heroux-Devtek	